# **JOB POSTING**

Title	Supervisor – Welding	Job Classification Number	A00256
Department /Project	Operations  ABJ Engineering & Contracting Co. KSC (Closed) is a wholly owned subsidiary of Kharafi National. From sophisticated design to precision manufacturing, the Company offers a diversified range of products such as Pressure Vessels, Columns/Towers, Process Equipment Modules, Modularized Industrial Structures like Pipe racks, Piping & Valve Skids, Shell & Tube Heat Exchangers, Packaged Evaporator & Deaerator Units for Desalination Plants, Pre-fabricated Pipe spools, Shop fabricated Tanks, Architectural Roof Structures for International Stadiums		
Reports to	Superintendent – Welding/ Site or Production Engineer		

#### MAIN PURPOSE OF JOB

To manage the Welding Foremen and Welder to achieve the production target with compliance to Safety & Quality.

## JOB DESCRIPTION SUMMARY

- 1. Basic knowledge in understanding & selection of WPS / weld plan / weld symbols
- 2. Basic knowledge in welding equipments / tools / tackles
- 3. Basic knowledge in different types of welding methods & technologies ( SMAW / GTAW /SAW / GMAW / FCAW )
- 4. Basic knowledge in making requisition of welding consumables/gas/flux based on specific project
- 5. Basic knowledge in setting up of welding equipments & Train workers in operation of all type of welding equipment
- 6. Manage the work load to meet the contract requirements
- 7. Close monitoring of PQR welding / NDT completion
- 8. Set production targets to the individual welding foremen / welders
- 9. Ensure welders are suitable trained
- 10. Ability to read / understand technical drawings
- 11. Skills in computer applications (excel/word/email) and English oral & writing
- 12. Under-standing of HSE requirements

#### **EDUCATION, SKILLS AND EXPERIENCE**

### Essential:

- A Diploma in Mechanical Engineering
- Experience in welding supervision in Construction projects (or) in Piping/ Pressure Vessel Fabrication Workshop
- Experience/ knowledge on different materials for welding, welding processes, filler metal and welding machines
- Basics of relevant technologies
- Supervisory Skills
- Training Skills
- Customer satisfaction
- Computer Skills
- 5 to 10 Years of relevant experience in a related field.

#### Desirable:

- Knowledge of Company Policies and Procedures
- Leadership Skills
- Knowledge of client Policies & Procedures